

As an authorised training centre for Emerson, Control Logic are pleased to offer the opportunity for our clients to enrol in a 'STEP' certified Emerson Controller training course.

Choose from either the 2-day 7700 Controller Maintenance course (\$1,695 ex.) or the 3-day 7701 Controller Programming course (\$2,495 ex.). To enrol, please call 1300 556 601, or register via our training page: ipd.com.au/Automation-Training.

## WHO SHOULD ATTEND

This course is intended for anyone who will be troubleshooting Emerson control systems using PAC Logic Developer software. It is designed for electrical technicians, electricians, and/or engineers beginning to work with Emerson Control Systems who will be tasked with modifying and maintaining Controller programs and hardware.

## **PRE-REQUISITES**

Participants should be comfortable operating in a Microsoft Windows environment. Participants should have a basic understanding of electrical/control fundamentals.



### **OBJECTIVE**

The Emerson Controller Maintenance - Logic Developer Controller course provides the student with the skills necessary to troubleshoot and repair faults in Emerson programmable logic controllers (90-30, 90-70, VersaMax, RX7i and RX3i). The class is taught using Logic Developer Controller software, which is part of the PAC Machine Edition family of products. The focus is on interpreting existing ladder logic programs for troubleshooting purposes. Students are also taught how to use the troubleshooting tools within the software to determine where faults have occurred and how to correct them.



2 days | 9.00 am to 4.00 pm (approx.)



\$1,695 ex. per person



Onsite at IPD





## **COURSE CONTENT**

# » Upon completion of this course, the student will be able to:

- Define the function of each hardware component of Emerson Controller system
- Describe the PAC Machine Edition software environment
- Configure and establish communication to the Emerson Controller hardware
- Configure Emerson Controller hardware
  using Logic Developer Controller software
- Define the instruction set(s) for Emerson Controllers
- Modify existing ladder logic in Emerson Controllers
- Interpret existing ladder logic for troubleshooting purposes
- Research hardware and software
  information in Infolink
- Access and interpret controller and I/O fault tables
- Use troubleshooting tools within Logic
  Developer Controller software



### **AVAILABLE COURSES**

#### CONTROLLER MAINTENANCE 7700 | 2 DAY COURSE

CONTROLLER PROGRAMMING 7701 | 3 DAY COURSE

OTHER COURSES

PANASONIC PLC TRAINING MACHINE SAFETY TRAINING CONVEYOR SAFETY TRAINING

NB: Minimum class number must be attained before classes can commence.

